

## IP codes

This guide gives basic information about the IP (International Protection)<sup>1</sup> code, based on information given in 'BS EN 60529: 1992 – Specification for degrees of protection provided by enclosures (IP code)', where you can find further details if necessary.

BS EN 60529 describes a system for classifying the degree of protection given by enclosures of electrical equipment. This is to protect:




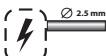
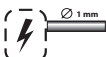


- persons** against 'access to hazardous parts inside an enclosure', and
- equipment** inside an enclosure against the 'ingress of solid foreign objects or dust' and 'the harmful effects from ingress of water or moisture'.

Electrical equipment enclosures are specified in the form **IPXX**. As appropriate, the 'first' and/or 'second' X is replaced by a number as shown in Tables 1 and 2, respectively, of this guide.

As an example, for **IP2X**, the 2 (from Table 1) defines an enclosure giving protection against ingress of solid foreign objects with a diameter of 12.5 mm, and from a finger being inserted and accessing hazardous parts; the X means there is no protection against ingress of water specified.

A letter A, B, C or D, as shown in Table 3, is sometimes added after XX. As an example, **IPXXB**, the XX means that the first and second numbers are **not** specified, and the B means finger protection is provided against any hazard in the enclosure.










### FIRST NUMBER OF IP CODE (TABLE 1)

1ST NUMBER	Protection of equipment inside the enclosure against ingress of solid objects or dust	Protection of persons against access to hazardous (live or moving) parts inside the enclosure
<b>0</b>	No protection 	No protection
<b>1</b>	50 mm diameter solid foreign object 	Back of hand
<b>2</b>	12.5 mm diameter solid foreign object 	Finger standard jointed test (12 mm diameter, 80 mm length)
<b>3</b>	2.5 mm diameter solid foreign object 	Tool
<b>4</b>	1.0 mm diameter solid foreign object 	Wire
<b>5</b>	Dust-protected (Ingress of dust not totally prevented, but must not interfere with satisfactory operation of equipment or reduce safety) 	Wire
<b>6</b>	Dust-tight (No ingress of dust) 	Wire

<sup>1</sup> Sometimes the term IP is used as an abbreviation for 'Ingress Protection'

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## SECOND NUMBER OF IP CODE (TABLE 2)



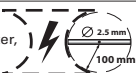
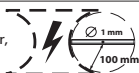
2ND NUMBER	Protection of equipment inside the enclosure against ingress of water	
0	No protection	
1	Vertically falling water drops, such as from condensation from surfaces above the enclosure	
2	Vertically falling water drops when the enclosure is tilted at any angle up to 15 ° from the vertical	
3	Water sprayed at any angle up to 60 ° on either side of the vertical	
4	Water splashed against the enclosure from any direction	
5	Water jets projected against the enclosure from any direction, such as from hosepipes	
6	Powerful water jets projected against the enclosure from any direction, such as from power jet sprays, or sea waves	
7	'Temporary' immersion of enclosure in water under specified conditions	Temporary 
8	'Continuous' immersion of enclosure under specified conditions	Continuous 

Equipment enclosures of an installation need to be correctly selected, installed and maintained to meet the requirements of BS 7671, and the manufacturer. For example, an enclosure needs to have an appropriate IP code, and impact resistance against any likely mechanical damage. Cable glands fitted to an enclosure also need to have an IP code at least equal to that of the enclosure.

Covers of an enclosure need to be securely fixed, and access doors left tightly shut.

## ADDITIONAL LETTER OF IP CODE (TABLE 3)

Protection of persons against access to hazardous (live or moving) parts inside the enclosure

LETTER	LETTER
<b>A</b> Back of hand (50 mm diameter) 	<b>B</b> Standard jointed test finger (12 mm diameter, 80 mm length) 
<b>C</b> Tool 2.5 mm diameter, 100 mm length 	<b>D</b> Wire 1.0 mm diameter, 100 mm length 



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