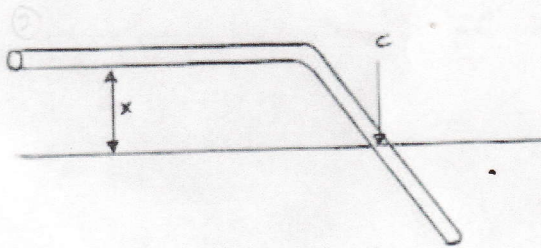


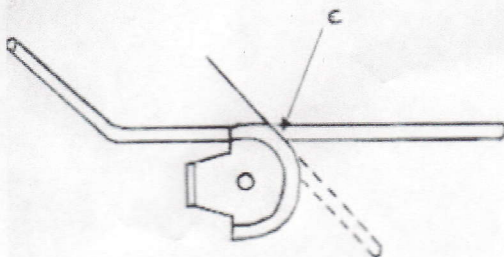
Conduit sets



POSITION THE TUBE IN THE BENDING MACHINE .BEND TO YOUR REQUIRED ANGLE. TAKE THE CONDUIT OUT OF THE BENDING MACHINE . DRAW A STRAIGHT LINE ON THE FLOOR OR BENCH

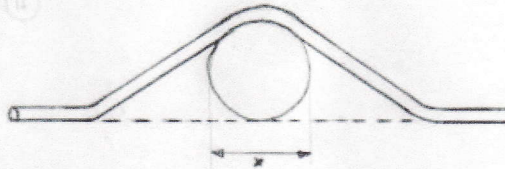


IF YOU REQUIRE A 50 MM SET POSITION THE CONDUIT AS ABOVE ,MAKE SURE X EQUAL 50MM AND IS PARALLEL ALONG IT LENGTH.WHERE THE CONDUIT CROSSES THE STRAIGHT LINE C MARK IT. PLACE THE CONDUIT BACK IN THE BENDING MACHINE, WHEN THE MARK LINES UP WITH THE OUTSIDE OF THE FORMER YOU WILL BE READY TO BEND THE CONDUIT.

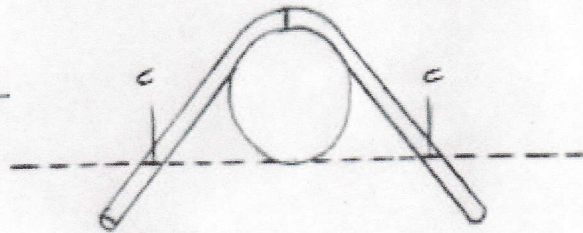


NOW BEND THE CONDUIT TO THE REQUIRED ANGLE
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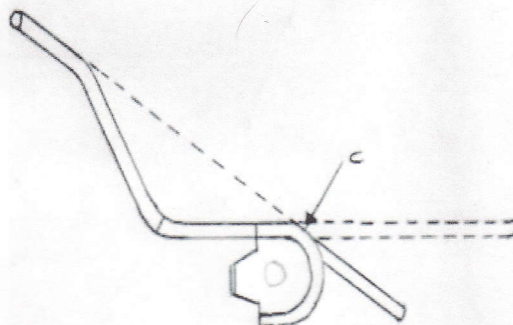
Conduit bubbles



BEND THE CONDUIT IN THE BENDING MACHINE TO YOUR DESIRED ANGLE.NOW DRAW A STRAIGHT LINE ON THE FLOOR OR BENCH,DRAWING IN YOUR OBSTACLE



POSITION THE TUBE OVER THE OBSTACLE,MARKING THE CONDUIT WHERE IT CROSSES THE STRAIGHT LINE ON THE FLOOR. PLACE THE CONDUIT BACK IN THE BENDING MACHINE AND WHEN THE OUTSIDE EDGE OF THE CONDUIT LINES UP WITH ONE OF THE MARKS ON THE CONDUIT THEN YOU CAN BEND THE TUBE



TURN THE CONDUIT ROUND AND DO THE SAME AS ABOVE UNTIL THE CONDUIT IS PARALLEL

We will improve on these techniques later see page 3